

# CIVIA

## MARKET FRONT RACK INSTALLATION

**WARNING:** Read these instructions completely before beginning installation of this product. If you lack the knowledge or tools to perform this installation, please have your local professional bicycle mechanic do the job. Improper installation can result in loss of control, damage to the bicycle, and/or serious injury or death to the rider.

Required tools: 4 and 5mm hex wrenches  
8, 10 and 13mm box-end wrenches

NOTE: For aftermarket racks, a hacksaw, cutting guide and file may be required to shorten rack stays.

### STEP 1

#### Prep the bike

To prepare the bike for rack installation, remove fender if present.

### STEP 2

#### Install rack stays

- Tools: 4mm hex, 13mm box-end wrenches
- Install M5 bolts with the 4mm hex wrench through the top of the rack (Figure 1) to the tombstone mounts on the bottom (Figure 2). Snug the bolts, but don't tighten them all the way
- From inside to outside, assemble the eyelet bolt, stay, locking washer, and nut (Figure 3). Repeat for the other side

### STEP 3

#### Install front and rear braces

- Tools: 5mm hex, 10mm box-end wrenches
- Starting from the rear of the fork, assemble the M6 x 40mm bolt, washer, rear brace, fender bracket if applicable
- Continuing on the front of the fork, assemble the front brace, washer and nut (Figure 4). Again, snug the bolts, but don't tighten fully



Parts and required tools



Figure 1



Figure 2



Figure 3



Figure 4

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### STEP 4

#### Mount the rack

- Tools: 4mm hex, 8mm box-end wrenches
- Place the rack on the braces. Install the M5 bolts through the rear brace into rack (Figure 5)
- Mount the rack stays to the mid-blade fork mounts with M5 bolts (Figure 6)
- Insert M5 bolts and washers through the top of the rack (Figure 7) and the front brace, then snug the washers and nuts (Figure 8)

NOTE: For non-Civia bikes, longer rack stays are included to accommodate mounting to fork dropout eyelets. Depending on the bike's size, this may require you to shorten the stays by cutting them. To do so, remove them from the rack, then cut using a hacksaw and cutting guide. File any rough edges. For forks without mid-blade mounts, attach the stays to the dropout eyelets. If no eyelets are present, adapter clamps may be used (not included).

### STEP 5:

#### Finish installation

- Make sure the rack is level from front to back, and side to side (Figure 9)
- Fully tighten down all the rack bolts
- Load up your bike and go for a ride

**WARNING:** The Market rack is designed to carry up to 22 lb (10kg). Do not exceed the load capacity. The Market Rack is not designed to carry pets or passengers. Always properly secure your cargo before riding.

#### Civia Cycles Limited 2-Year Warranty

This product is warranted against defects in materials and workmanship only, for two years from the original date of retail purchase by the consumer, subject to the limitations detailed below. This warranty is expressly limited to the repair or replacement of the original product, at the option of Civia Cycles, and is the sole remedy of this warranty. This limited warranty applies only to the original purchaser of this product and is not transferable. In no event shall Civia Cycles be liable for loss, inconvenience or damage, whether direct, incidental, or otherwise resulting from breach of any express or implied warranty or condition, of respect to this product except as set forth herein.

This warranty does not cover the following:

- Damage due to improper assembly or follow-up maintenance or lack of skill, competence, or experience of user
- Products that have been modified, neglected, used in competition or for commercial purposes, misused or abused, involved in accidents or anything other than normal use
- Damage or deterioration to the surface finish, aesthetics, or appearance of the product
- Normal wear and tear
- Labor required to remove and/or refit and re-adjust the product within the bicycle assembly

This warranty gives the consumer specific legal rights, and those rights and other rights may vary from state to state.



Figure 5



Figure 6



Figure 7



Figure 8



Figure 9

